

# TECHNICAL DATA SHEET

## ITEM CODE PPHM HT 28 my

### HOT MELT ADHESIVE TAPE FOR HEAVY WEIGHT PACKAGING SUPER ADHESIVE

#### PRODUCT DESCRIPTION

Hot melt adhesive tape made with a solvent-free formulation based on synthetic rubbers and hydrocarbon resins. The increased weight and the high tack of the adhesive improve the performance in heavy weight box sealing with manual dispensers or automatic carton sealing machines.

#### FEATURES



Noisy unwinding



Super adhesive

#### MAIN APPLICATIONS



Heavy weight box sealing



Manual dispensers



Automatic carton sealing machines

#### BACKING MATERIAL

BIAXIALLY ORIENTED POLYPROPYLENE

#### AVAILABLE VERSIONS

J = jumbo

#### COLOURS



TRANSPARENT

#### TYPE OF ADHESIVE

HOT MELT

TECHNICAL DATA	Metric	Values	Test method
Backing thickness	µm	28	AFERA 5006
Total thickness	µm	52	AFERA 5006
Adhesion to steel	N/cm	5.5	AFERA 5001
Tensile strength	N/cm	45	AFERA 5004
Elongation at break	%	160	AFERA 5004

#### Technical Informations, storage and product use

The product must be used within 12 months from the delivery date (6 months if jumbo). It is advisable to keep the material in its original packaging, away from heat sources and away from direct light. The storage temperature must be between 15° and 30° C and the relative humidity between 40 and 60%. For storage temperatures other than those indicated, recondition the product to the levels described above. The technical data shown in the data sheets are the average of the analyzes obtained on normal production. Aging can determine the variation of some technical and aesthetic characteristics of the product within the time limits indicated above without affecting its quality and functionality. The technical data shown are reported with a tolerance of +/- 10% and may be modified at any time for production needs or technical updates.

expotaped declines all responsibility for direct damage and for the consequences deriving from improper use of the product. It is advisable to check the conformity of the product in relation to the specific conditions of use.

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